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HYSOL DIVISION, THE DEXTER CORP. -- PC18M -- 5970-00-935-4941

========= Product Identification ============

Product ID:PC18M

MSDS Date:12/08/1986

FSC:5970

NIIN:00-935-4941

MSDS Number: BJLKM === Responsible Party ===

Company Name: HYSOL DIVISION, THE DEXTER CORP.

Address:211 FRANKLIN ST.

City:OLEAN State:NY

ZIP:14760-1297 Country:US

Info Phone Num:716-372-6300

Emergency Phone Num:716-372-6309

Preparer's Name:J AMES P HORNBURG

CAGE:DO953

=== Contractor Identification ===

Company Name: DEXTER CORP THE DEXTER ELECTRONIC MATERIAL DIV

Address:211 FRANKLIN ST.

Box:City:OLEAN

State:NY

ZIP:14760-1297 Country:US

Phone:716-372-6300/6309

CAGE:04347

Company Name: HYSOL DIVISION, THE DEXTER CORP.

CAGE:DO953

Company Name: MCKEOWN ROBERT CO. INC.

Address:111 CHAMBERS BROOK RD.

Box:City:SOMERVILLE

State:NJ ZIP:08876 Country:US

Phone:908-218-9000

CAGE:7B953

====== Composition/Information on Ingredients =======

Ingred Name: POLYURETHANE PREPOLYMER RESIN SOLUTION

Fraction by Wt: 60-100%

Other REC Limits: NONE SPECIFIED

Ingred Name:XYLENES (O-,M-,P- ISOMERS) (SARA III)

CAS:1330-20-7

RTECS #:ZE2100000

Other REC Limits: NONE SPECIFIED

OSHA PEL:100 PPM/150 STEL

ACGIH TLV:100 PPM/150STEL;9192

EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name: ETHYL BENZENE (SARA III)

CAS:100-41-4

RTECS #:DA0700000

Other REC Limits: NONE SPECIFIED

OSHA PEL:100 PPM/125 STEL

ACGIH TLV:100 PPM/125STEL 9192

EPA Rpt Qty:10

00 LBS

DOT Rpt Qty:1000 LBS

Ingred Name:TOLUENE-2,4-DIISOCYANATE (TDI) (SARA III)

CAS:584-84-9

RTECS #:CZ6300000

Other REC Limits:NONE SPECIFIED OSHA PEL:C,0.02 PPM/0.02 STEL ACGIH TLV:0.005PPM/0.02STEL;93

EPA Rpt Qty:100 LBS DOT Rpt Qty:100 LBS

Ingred Name: METHOXY PROPANOL ACETATE

Other REC Limits: NONE SPECIFIED

========== Hazards Identification =================

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:N

Health Hazards Acute and Chronic:ACUTE-EYE/SKIN:DEFATTING
ACTION.INHALATION:IRRITATION,CENTRAL NERVOUS SYSTEM
EFFECTS.INGESTION:HARMFUL.CHRONIC-LUNG SENSITIZATION/ALLERGIC
REACTION,PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE,DERMATITIS,SKIN
SENSITIZATION,CORNEAL INJURY,INJURY TO LIVER AND KIDNEY,HEART
ABNORMALITIES,BLOOD DISORDERS,TESTICULAR EFFECTS.

Explanation of Carcinogenicity:TOLUENE DIISOCYANATE-BY NTP:ANTICIPATED CARCINOGEN.BY IARC:2B.

Effects of Overexposure:EYE/

SKIN:IRRITATION.INHALATION:RESPIRATORY

TRACT IRRITATION, DIZZINESS, HEADACHES,

NAUSEA, WEAKNESS, FATIGUE, NARCOSIS, ASPHYXIATION, COUGHING, CHOKING, LABO RED BREATHING, DELAYED ASTHMA-LIKEBREATHING. INGESTI ON: IRRITATION, SIMILAR TO INHALATION SYMPTOMS.

Medical Cond Aggravated by Exposure:PREGNANT WOMEN AND PERSONS WITH EXISTING EYE, SKIN, AND RESPIRATORY DISORDERS MAY BE AT INCREASED RISK WHEN HANDLING OR USING THIS PRODUCT.

| ======================================= | First Aid Measures | ======= |
|---|--------------------|---------|
|   |                    |         |

First Aid:SKIN: REMOVE CONTAMINATED CLOTHING. WASH WITH TINCTURE OF GREEN SOAP OR SOAP AND WATER. GET MEDICAL ATTENTION IF IRRITATION DEVELOPS. INHALATION: REMOVE TO FRESH AIR & RESTORE BREATHING IF NECESSARY. GET MEDICAL ATTENTION. EYE: IMMEDIATELYFLUSH WITH WATER FOR 15 MINUTES WHILE HOLDING EYELIDS OPEN. GET MEDICAL ATTENTION. INGESTION: GET IMMEDIATE MEDICAL ATTENTION.

========== Fire Fighting Measures ==============

Flash Point Method

:TCC

Flash Point:81F, (XYL)

Lower Limits: 1.0 Upper Limits: 7.0

Extinguishing Media: USE WATER FOG, CARBON DIOXIDE, FOAM, OR DRY CHEMICAL.WATER STREAM MAY BE INEFFECTIVE.

Fire Fighting Procedures:FIRE FIGHTERS SHOULD USE NIOSH APPROVED SCBA & FULL PROTECTIVE EQUIPMENT WHEN FIGHTING CHEMICAL FIRE. USE WATER SPRAY TO COOL NEARBY CONTAINERS EXPOSED TO FIRE.

Unusual Fire/Explosion Hazard:FIRE OR EXCESSIVE HEAT MAY CAUSE PRODUCTION OF HAZARDOUS DECOMPOSITION PRODUCTS.

| Accidental | Polosco | Moscuroc |  |
|------------|---------|----------|--|
|            |         |          |  |
|            |         |          |  |

Spill Release Procedures:REMOVE ALL SOURCES OF IGNITION AND WEAR PROPER PROTECTION EQUIPMENT.VENTILATE THE AREA.ABSORB IN INERT MATERIAL AND PLACE IN APPROPIATE DISPOSAL CONTAINERS.WASH AREA WITH WATER.

========== Handling and Storage =============

Handling and Storage Precautions:KEEP CONTAINER CLOSED AND AWAY FROM HEAT, SPARKS, AND OPEN FLAME. FLAMMABLE LIQUID; EMPTY CONTAINERS MAY CONTAIN HAZARDOUS VAPO

RS AND RESIDUES.

Other Precautions:AVOID PROLONGED SKIN CONTACT.DO NOT BREATH SPRAY MIST.USE IN WELL VENTILATED AREA.USE AT ELEVATED TEMPERATURES OR SPRAY APPLICATIONS MAY REQUIRE ADDED PRECAUTIONS FOR PERSONAL PROTECTION.

===== Exposure Controls/Personal Protection ========

Respiratory Protection:USE NIOSH/MSHA APPROVED RESPIRATOR. AIR-SUPPLIED OR FILTERING TYPE WITH ORGANIC VAPOR CARTRIDGES ARE RECOMMENDED. Ventilation:LOCAL AND MECHANICAL(GENERAL) ARE BOTH REC OMMENDED. AVOID

OPEN ELECTRICAL IGNITION SOURCES NEAR PRODUCT VAPOR AREAS.

Protective Gloves: RUBBER OR PLASTIC RECOMMENDED.

Eye Protection: SAFETY GLASSES OR SAFETY GOGGLES

Other Protective Equipment: EYE WASH STATION & SAFETY SHOWER. WEAR INDUSTRIAL TYPE WORK CLOTHING AND APRON AS REQUIRED.

Work Hygienic Practices: CHANGE CONTAMINATED CLOTHING AS SOON AS POSSIBLE AND THOROUGHLY FLUSH AFFECTED AREAS WITH COOL WATER. WASH BEFORE EATING.

Supplemental Safety and Health

DO NOT TAKE INTER

NALLY. USE ONLY WITH ADEQUATE VENTILATION. AVOID
BREATHING VAPORS AND EYE OR SKIN CONTACT. REMOVE ANY GROSS AMOUNT
OF VARNISH FROM THE SKIN AS SOON AS PRACTICAL, ESPECIALLY BEFORE
EAT ING OR SMOKING. PRODUCTS PC18M AND PC29M(PARTS A & B) HAVE BEEN
APPROVED FOR USE UNDER THIS NSN.

========= Physical/Chemical Properties ==========

HCC:F3

Boiling Pt:=138.3C, 281.F Vapor Pres:9.5(XYL) Vapor Density:3.7(XYL)

Spec Gravity:1.02

Evaporation Rate & Dr. Reference: 0.54

| (BU AC = 1) (XYL)   |
|---|
| Solubility in Water:NEGLIGIBLE  |
| Appearance and Odor:LIGHT AMBER MEDIUM VISCOSITY LIQUID, AROMATIC ESTER |
| SOLVENT ODOR.   |
| Percent Volatiles by Volume:50  |

======== Stability and Reactivity Data ==========

Stability Indicator/Materials to Avoid:YES STRONG OXIDIZING AGENTS
Stability Condition to Avoid:HIGH TEMPERATURES, SPARKS, AND OPEN FLAMES Hazardous Decomposition Products:CARBON MONOXIDE,CARBON DIOXIDE, POSSIBLE NITROGEN OXIDES.

| ======================================= | === Dis |
|---|---------|
| posal Considerations                    |         |

Waste Disposal Methods:INCINERATE OR DISPOSE OF IN ACCORDANCE WITH ALL APPLICABLE LOCAL, STATE AND FEDERAL LAWS AND REGULATIONS CONCERNING HEALTH AND POLLUTION.THIS IS AN IGNITIBLE WASTE UNDER THE RCRA.

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