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Product ID:SCOTCH-WELD (TM) 3901 METAL PRIMER MSDS Date:04/12/1990 FSC:8040 NIIN:00-144-9789 **MSDS Number: BJRKY** === Responsible Party === Company Name:3M COMPANY Address:3M CTR City:ST. PAUL State:MN ZIP:55144-1000 Country:US Info Phone Num:612-733-5454 / 800-362-3456 Emergency Phone Num:612-73 3-5454 CAGE:76381 === Contractor Identification === Company Name: MINNESOTA MINING AND MFG CO, DBA 3M Address:3M CENTER BLDG 224-5S-04 Box:City:SAINT PAUL State:MN ZIP:55144-1000 Country:US Phone:866-556 5712 / 612-733-1110 CAGE:76381

Ingred Name:METHYL ALCOHOL (METHANOL) (SARA III) CAS:67-56-1 RTECS #:PC1400000 Fraction by Wt: 90-100% Other REC Limits:NONE RECOMMENDED OSHA PEL:S,200PPM/250STEL ACGIH TLV:S,200PPM/250STEL; 92

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:AMINO SILANE CAS:1760-24-3 RTECS #:KV7400000 Fraction by Wt: 1-10% Other REC Limits:NONE RECOMMENDED

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:EYE: IRRITATIONL SKIN: IRRITATION. INHALATION: RESPIRATORY SYSTEM IRRITATION, NERVOUS SYSTEM IMPAIRMENT & EFFECT VISION, INCLUDING BLINDNESS. METHANOL MAY ALSO CAUSE BLOOD CHANGES, PARALYSIS, NERVOUS SYSTEM & BRAIN DAMAGE, LIVER, KIDNEY & SPLEEN EFFECT. INGESTION: HARMFUL OR FATAL & CAN CAUSE BLINDNESS.

Effects of Overexposure:SYMPTOMS OF OVEREXPOSURE MAY INCLUDE HEADACHE, DIZZINESS, WEAKNESS, FATIGUE, AND ON EXTREME OVEREXPOSURE, UNCONSCIOUSNESS.

Medical Cond Aggravated by Exposure:NONE SPECIFIED BY MANUFACTURER.

First Aid

:EYE: FLUSH WITH LARGE AMOUNTS OF WATER FOR AT LEAST 10 MINUTES. CALL A PHYSICIAN. SKIN: WASH AFFECTED AREA WITH LARGE AMOUNTS OF WATER. INHALATION: REMOVE TO UNCONTAMINATED AIR. CALL A PHYSICIAN. INGE STION: DRINK 2 GLASSES OF WATER. INDUCEVOMITING IMMEDIATELY. CALL A PHYSICIAN. IF SPONTANEOUS VOMITING OCCURS. LOWER PERSON'S HEAD BELOW HIPS TO PREVENT SOLVENT ASPIRATION INTO LUNGS.

Flash Point:52.0F,1

1.1C
Lower Limits:6
Upper Limits:36.5
Extinguishing Media:USE CARBON DIOXIDE OR DRY CHEMICAL.
Fire Fighting Procedures:FIRE FIGHTERS SHOULD WEAR SELF CONTAINED BREATHING APPARATUS WHEN FIGHTING FIRES INVOLVING THIS MATERIAL.
Unusual Fire/Explosion Hazard:FLAMMABLE. OVERHEATED, CLOSED CONTAINERS ADJACENT TO FIRE COULD EXPLODE DUE TO PRESSURE BUILDUP.

Spill Release Procedures: EXTINGUISH ALL IGNITION SOURCES. VENT AREA.

CONTAIN THE SPILL. COVER WITH ABSORBENT MATERIAL AS NEEDED. COLLECT SPILLED MATERIAL USING NON-SPARKING TOOL. PLACE IN A DOT-APPROVED METAL CONTAINER, AND S EAL.

Handling and Storage Precautions:KEEP CONTAINER CLOSED WHEN NOT IN USE.
 Other Precautions:FOR INDUSTRIAL OR PROFESSIONAL USE ONLY. USE ONLY AS DIRECTED. KEEP AWAY FROM HEAT, SPARKS, FLAME & OTHER SOURCES OF IGNITION. VAPORS RELEASED FROM THE PRODUCT
 CAN BE IGNITED EASILY.
 DO NOT TAKE INTER NALLY.

======= Exposure Controls/Personal Protection ==========

Respiratory Protection:IF ADEQUATE VENTILATION CANNOT BE MAINTAINED, CONSULT YOUR LOCAL SAFETY APPLIANCE DEALER FOR APPROPRIATE BEST SUITED TO THE NEEDS OF YOUR APPLICATION. Ventilation:AVOID BREATHING SPRAY OR MIST. IF PRODUCT IS SPRAY APPLIED, USE AN OPERATION SPRAY BOOTH. Protective Gloves:IMPERVIOUS GLOVES Eye Protection:CHEMICAL SPLASH GOGGLES Other Protecti ve Equipment:WEAR PROTECTIVE CLOTHING. Work Hygienic Practices:REMOVE CONTAMINATED CLOTHING AND LAUNDER BEFORE REUSE.

Supplemental Safety and Health

Boiling Pt:B.P. Text:148F,64C Vapor Pres:94 Vapor Density:1.1 Spec Gravity:0.8 Viscosity: