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Product ID:ROSIN CORE SOLDER MSDS Date:02/14/1991 FSC:3439 NIIN:00-438-6292 MSDS Number: BLFFM === Responsible Party === Company Name: BOW SOLDER PRODUCTS CO INC Address:900 HOBSON ST Box:488 **City:UNION** State:NJ ZIP:07083 Country:US Info Phone Num:201-686-6040/800-526-4496 **Emergency Phone Num:800-**535-5053/800-526-4496 CAGE:52329 === Contractor Identification === Company Name: BOW ELECTRONIC SOLDERS Address:1 CROSSMAN ROAD Box:City:SAYREVILLE State:NJ ZIP:08872 Country:US Phone:732-316-2100/ FAX: 732-316-2177 CAGE:52329

Ingred Name:TIN CAS:7440-31-5 RTECS #:XP7320000 Fraction by Wt: 0 - 100% Other REC Limits:NONE SPECIFIED OSHA PEL:2 MG/M3 ACGIH TLV:2 MG/M3; 9192

Ingred Name:LEAD (SARA III) CAS:7439-92-1 RTECS #:OF752 5000 Fraction by Wt: 0 - 100% Other REC Limits:NONE SPECIFIED OSHA PEL:0.05 MG/M3;1910.1025 ACGIH TLV:0.15 MG/M3;DUST 9192 EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:ANTIMONY (SARA III) CAS:7440-36-0 RTECS #:CC4025000 Fraction by Wt: < 2% Other REC Limits:NONE SPECIFIED OSHA PEL:0.5 MG/M3 ACGIH TLV:0.5 MG SB/M3; 9192 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:ROSIN ACID CAS:8050-09-7 Fraction by Wt: 1 - 3% Other REC Limits:NONE SPECIFIED

Ingred Name:COPPER (SARA III) CAS:7440-50-8 RTECS #:GL5325000 Fraction by Wt: < 2% Other REC Limits:NONE SPECIFIED OSHA PEL:0.1MG/M3 FUME/1 DUST ACGIH TLV:0.2MG/M3 FUME; 9192 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Routes of Entry: Inhalation:YES Skin:NO Ingestion:YES Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:ACUTE-SEVERE SHORT-TERM OVEREXPOSURE MAY LEAD TO CNS DISORDERS,CHARACTERIZED BY DROWSINESS,SEIZURES,C

OMA+DEATH.IT SHOULD BE RECOGNIZED THAT EXPOSURES OF THIS MAGNITUDE IN AN INDUSTRIAL ENVIRONMENT ARE EXTREMELY UNLIKELY.CHRONIC-SYSTEMIC LEAD POISONING,GI DISORDERS,JOINT & MUSCLE PAIN,KIDNEY DYSFUNCTION. Effects of Overexposure:METALLIC TASTE IN THE MOUTH,ANEMIA,INSOMNIA,WEAKNESS,CONSTIPATION,ABDOMINAL PAIN,GI DISORDERS,MUSCULAR WEAKNESS,JOINT & MUSCULE PAIN,REDUCED FERTILITY IN BOTH MEN & WOMEN,DAMAGE TO THE BLOOD FORMING,N ERVOUS,KIDNEYS & REPRODUCTIVE SYSTEMS,DAMA GE TO THE FETUS OF EXPOSED PREGNANT WOMEN. Medical Cond Aggravated by Exposure:DISEASE OF THE BLOOD AND BLOOD FORMING ORGANS, KIDNEYS, NERVOUS AND POSSIBLY REPRODUCTIVE SYSTEMS
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First Aid:SEEK MEDICAL ATTENTION IN ALL CASES.EYES:FLUSH WITH WATER FOR 15 MINUTES.SKIN:FLUSH WITH WATER IMMEDIATELY.TREAT FOR BURNS.INHALATION:REMOVE TO FRESH AIR.SUPPORT RESPIRATION IF REQUIRED.INGESTION:CALL A PHYSICIAN IMMEDIATELY.
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 Flash Point:CORE 300F Extinguishing Media:DRY SAND, DRY CHEMICAL. DO NOT USE WATER ON FIRE WHERE MOLTEN METAL IS PRESENT. Fire Fighting Procedures:USE SELF CONTAINED BREATHING APPARATUS ABOVE 1000 C (1832 F). Unusual Fire/Explosion Hazard:MOLTEN METALS PRODUCE FUME OR VAPOR THAT MAY BE TOXIC AND/OR RESPIRATORY IRRITANT. REACTS VIOLENTLY WITH OXIDIZING AGENTS.
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Spill Release Procedures:COLLECT AND USE.IF CONTAMINATED OR IN SMALL PARTICLES,VACUUM OR COLLECT MATERIAL.NEVER USE METHODS WHICH GENERATE DUST (COMPRESSED AIR FOR CLEANING). USE APPROVED RESPIRATORY PROTECTION WHERE DUSTS/FU MES ARE PRESENT.
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Handling and Storage Precautions: STORAGE-STORE AWAY FROM OXIDIZING

- Handling and Storage Precautions:STORAGE-STORE AWAY FROM OXIDIZING MATERIALS.
- Other Precautions: AVOID CONTACT WITH FUMES AND DUST. OVERHEATING OF AL

LOY CAN PRODUCE METAL FUMES AND OXIDES.GRINDING, SAWING OR BUFFING CAN GENERATE AIRBORNE PARTICULATE.WORK IN WELL VENTILATED AREA.

======= Exposure Controls/Personal Protection ==========

Respiratory Protection:ABOVE TLV, THE MINIMUM RESPIRATORY PROTECTION RECOMMENDED IS A NEGATIVE PRESSURE AIR PURIFYING RESPIRATOR WITH CARTRIDGES THAT ARE NIOSH/MSHA APPROVED AGAINST DUST, FUMES AND MISTS HAVING A TWA NOT LE SS THAN 0/05 MG/CU M. Ventilation:LOCAL EXHAUST Protective G loves:HEAT RESISTANT DURING SOLDERING Eye Protection:GOGGLES/FACE SHIELD DURING SOLDERING Other Protective Equipment:AS REQUIRED TO AVOID CONTACT. Work Hygienic Practices:WASH AFTER USE. FOLLOW GOOD INDUSTRIAL HYGIENIC PRACTICE. Supplemental Safety and Health

HCC:N1 Boiling Pt:B.P. Text:>2372F Spec Gravity:7.3 - 11.3 Solubility in Water:INSOLUBLE Appearance and Odor:SILVER-WHITE METAL, CORE HAS SLIGHT ROSIN ODOR

Stability Indicator/Materials to Avoid:YES STRONG OXIDIZING AGENTS MAY CAUSE VIOLENT REACTION. Stability Condition to Avoid:NONE Hazardous Decomposition Products:TOXIC FUMES OR VAPORS ABOVE THE MELTING POINT

Waste Disposal Methods:NEVER DISPOSE OF IN TRASH. HOLD FOR RECYCLING OR DISPOSE OF IN ACCORDANCE WITH ALL FEDERAL, STATE & LOCAL REGULATIONS. IF DIS

CARDED IN UNALTERED FORM, MATERIAL SHOULD BE TESTED TO DETERMINE IF IT MUST BE CLASSIFIED AS A HAZARDOUS WASTE FORDISPOSAL.

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