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Product ID:HOBART 418 MSDS Date:02/01/1992 FSC:3439 NIIN:01-039-3494 **MSDS Number: BNKCR** === Responsible Party === Company Name: HOBART BROTHERS CO Address:600 W MAIN ST City:TROY State:OH ZIP:45373 Country:US Info Phone Num:513-332-4000 Emergency Phone Num:513-332-4000 CAGE:28835 === Contractor Identification == = Company Name: HOBART BROTHERS CO

Address:600 W MAIN ST HOBART SQUARE Box:City:TROY State:OH ZIP:45373 Country:US Phone:513-339-6000 CAGE:28835

Ingred Name:IRON CAS:7439-89-6 RTECS #:NO4565500 Fraction by Wt: 60-100% OSHA PEL:5 MG/CUM RESPIRABLE ACGIH TLV:10 MG/CUM

Ingred Name:MANGANESE, MN COMPOUNDS CAS:7439-96-5 RTECS #:OO9275000 Fraction by Wt: 1-5% OSHA PEL:5 MG/CUM (DUST) ACGIH TLV:5 MG/CUM (DUST)

Ingred Name:CALCIUM C

ARBONATE, DOMOLITE, LIMESTONE, WHITING CAS:1317-65-3 RTECS #:EV9580000 Fraction by Wt: 5-10% OSHA PEL:15 MG/CUM (DUST) ACGIH TLV:10 MG/CUM (DUST) Ingred Name:SILICATE BINDERS (SODIUM SILICATE) \*93-1\* CAS:1344-09-8 Fraction by Wt: 1-5% ACGIH TLV:10 MG/CUM Ingred Name: CALCIUM FLUORIDE, FLUORSPAR, CALCIUM DIFLUORIDE, IRTRAN 3, LIPARITE CAS:7789-75-5 RTECS #:EW1760000 Fraction by Wt: 5-10% Other REC Limits: 2.5 MG/CUM (AS F) OSHA PEL:2.5 MG/CUM (AS F) ACGIH TLV:2.5 MG/CUM (AS F) Ingred Nam e:AMORPHOUS FUSED SILICA, SILICON DIOXIDE, QUARTZ, SILICON INTENTED CHANGE (IC) CAS:60676-86-0 RTECS #:VV7328000 Fraction by Wt: 1-5% Other REC Limits:30 MG/CUM TOTAL DUST OSHA PEL:10 MG/CUM (RESP) ACGIH TLV:0.1 MG/CUM (RESP) IC Ingred Name: POTASSIUM SILICATE, POTASSIUM METASILICATE \*93-1\* CAS:1312-76-1 Fraction by Wt: 3-7% Ingred Name:SILICON CAS:7440-21-3 RTECS #:VW0400000 Fraction by Wt: 0.5-1.5% OSHA PEL:10 MG/CUM ACGIH TLV:10 MG/CUM

======= Hazards Identification

Routes of Entry: Inhalation: YES Skin: YES Ingestion: NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic: INHALATION: SIDEROSIS, PULMONARY EDEMA, BRONCHITIS. MANGANESE CAN CAUSE METAL FUME FEVER. ARC RAYS CAN INJURE/BURN SKIN & EYES. LONG TERM EXPOSURE: BRONCHIAL ASTHMA, LUNG FIBROSIS, SIDEROSIS, MANGANIS M, OSTEOPOROSIS, MOTTLING OF TEETH, DERMATITIS, PNEUMONIA. Explanation of Carcinogenicity:NONE Effects of Overexposu re:INHALATION: DISCOMFORT, DIZZINESS, NAUSEA, DRYNESS, NOSE/THROAT/EYES IRRITATION, NASAL SEPTUM PERFORATION, MUSCLE WEAKNESS, TREMORS. METAL FUME FEVER: CHILLS, FEVER, UPSET STOMACH, VOMITING, THROAT IR RITATION, BODY ACHES. SKIN: IRRITATION, ULCERATION. First Aid: EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY THE AMERICAN RED CROSS. EYES/SKIN: IF IRRITATION OR FLASH BURNS DEVELOP AFTER EXPOSURE, CONSULT A PHYSICAN. OBTAIN MEDICAL ATTENTION IN ALL CASES. Unusual Fire/Explosion Hazard:NON FLAMMABLE. WELDING ARC & SPARKS CAN IGNITE COMBUSTIBLES. Handling and Storage Precautions: ELECTRIC SHOCK CAN KILL. TRAIN THE WELDER NOT TO TOUCH LIVE ELECTRICAL PARTS, TO INSULATE HIMSELF FROM WORK/GROUND, & TO KEEP HIS HEAD OUT OF FUMES. Other Precautions:ON E RECOMMENDED WAY TO DETERMINE THE COMPOSITION & QUANTITY OF FUMES & GASES TO WHICH WORKERS ARE EXPOSED IS TO TAKE AN AIR SAMPLE INSIDE THE WELDER'S HELMET IF WORN OR IN THE WORKER'S BREATHING ZONE. 

Respiratory Protection: USE NIOSH APPROVED OR EQUIVALENT/AIR SUPPLIED RESPIRATOR WHEN WELDING IN CONFINED SPACE. Ventilation: LOCAL EXHAUST AT THE ARC TO KEEP