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Product ID:CARBON STEELS MSDS Date:11/01/1985 FSC:3830 NIIN:00-024-2488 **MSDS Number: BPHXL** === Responsible Party === Company Name: PAPER CALMENSON AND CO, PACAL BLADE DIV Address: HWY 280 AT HWY 36 Box:64432 City:ST. PAUL State:MN ZIP:55164-0432 Country:US Info Phone Num:612-631-1111 CAGE: 64679 === Contractor Identification === Company Name: PAPER CALMENSON AND CO, PACAL BLADE DIV Address: HWY 280 AT HWY 36 Box:64432 City:ST. PAUL State:MN ZIP:55164-0432 Country:US CAGE:64679 Ingred Name: IRON OXIDE CAS:1309-37-1 RTECS #:NO7400000 Fraction by Wt: BALANCE Other REC Limits:NONE RECOMMENDED

OSHA PEL:10 MG/M3 (FE)

ACGIH TLV:5 MG/M3(FE), B2; 9293

Ingred Name:MANGANESE (SARA III) CAS:7439-96-5 RTECS #:OO9275000 Fracti on by Wt: .6-1.65% Other REC Limits:NONE RECOMMENDED OSHA PEL:(C) 5 MG/M3 DUST ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:CHROMIUM (SARA III) CAS:7440-47-3 RTECS #:GB4200000 Fraction by Wt: .20% Other REC Limits:NONE RECOMMENDED OSHA PEL:1 MG/M3 ACGIH TLV:0.5 MG/M3; 9293 EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:NICKEL (SARA III) CAS:7440-02-0 RTECS #:QR5950000 Fraction by Wt: .25% Other REC Limits:NONE RECOMMENDED OSHA PEL:1 MG/M3 ACGIH TLV:1 MG/M3; 9293

Ingred Name:RESIDUAL ELEMENTS Frac tion by Wt: 2%(MAX) Other REC Limits:NONE RECOMMENDED

LD50 LC50 Mixture:ORAL RAT LD50: Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO Health Hazards Acute and Chronic:STEEL PRODUCTS IN THEIR PHYSICAL FORM DO NOT POSE ANY HEALTH HAZARDS. HOWEVER, WHEN SUBJECTED TO WELDING, BURNING, GRINDING, CUTTING, ABRASIVE BLASTING, OR SIMILAR OPERATIONS, POTENTIAL LY HAZARDOUS FU MES OR DUSTS MAY BE EMITTED.

FUMES CONTAINING COMPONENTS OF THIS PRODUCT ARE EXPECTED TO BE EXTREMELY LOW CONCENTRATIONS

Explanation of Carcinogenicity:CHROMIUM AND CERTAIN CHROMIUM COMPOUNDS TO BE KNOWN CARCINOGENS. NICKEL AND CERTAIN NICKEL COMPOUNDS PROBABLE CARCINOGEN

Effects of Overexposure: IRON AND ALLOYS CONTAINING IRON AT HIGH TEMPERATURES MAY BE ASSOCIATED WITH BENIGN LUNG CONDITION. MANGANESE DUST AND FUMES CAN ACT AS A MINOR IRRITANT TO THE EYES AND RESPIRATOR TRACT. CHROMIUM MAY C AUSE ALLERGIC SKIN CONDITIONS. NICKEL MAY CAUSE A SKIN RASH REFERRED TO AS NICKEL ITCH. Medical Cond Aggravated by Exposure:CHRONIC DISEASES OR DISORDERS OF THE RESPIRATORY SYSTEM.

First Aid:EYE CONTACT: NOT ANTICIPATED TO POSE A SIGNIFICANT EYE HAZARD. SKIN CONTACT: NOT ANTICIPATED TO POSE A SIGNIFICANT SKIN HAZARD. INHALATION: REMOVE FROM EXCESSIVE EXPOSURE LEVELS UN LESS

PROPER RESPIRAT ORY PROTECTION IS WORN. INGESTION: NOT CONSIDERED AN INGESTION HAZARD.

Extinguishing Media:STEEL PRODUCTS IN THE SOLID STATE PRESENT NO FIRE OR EXPLOSION HAZARD.

Fire Fighting Procedures: STEEL PRODUCTS IN THE SOLID STATE PRESENT NO FIRE OR EXPLOSION HAZARD.

Unusual Fire/Explosion Hazard:STEEL PRODUCTS IN THE SOLID STATE PRESENT NO FIRE OR EXPLOSION HAZARD.

Spill Release Procedures:NOT APPLICABLE TO STEEL IN THE SOLID STATE.

Handling and Storage Precautions: PROVISION SHOULD BE MADE TO EVALUATE AND CONTROL OPERATIONS WITH THE POTENTIAL TO PRODUCE AIRBORNE CONCENTRATIONS OF PARTICULATE. Other Precautions: NONE

Respiratory Protection:NIOSH/MSHA APPROVED DUST AND FUME RESPIRATORS SHOULD BE USED TO AVOID EXCESSIVE INHALATION OF PARTICULATES, WITHIN THE USE LIMITS OF THE RESPIRATOR. Ventilation:SHOULD BE SUFFICIENT TO MAINTAIN EXPOSURE LEVELS BELOW THE APPLICABLE EXPOSURE LIMITS. Protective Gloves:AS REQUIRED FOR WELDING Eye Protection:SAFETY GLASSES AS REQUIRED FOR WELDING Other Protective Equipment:WEAR INDUSTRIAL WORK CLOTHING. HAVE EMERGENCY EYE WASH AVAILABLE.

Work Hygienic Practices: LAUNDER CONTAMINATED CLOTHING BEFORE REUSE. Supplemental

Safety and Health AVOID PROLONGED OR REPEATED EXPOSURE TO THE DUST. DO NOT GET ON SKIN OR IN EYES.

HCC:N1 Melt/Freeze Pt:M.P/F.P Text:2800F,1538C Spec Gravity:7.6-7.8 Appearance and Odor:METALLIC GREY, NO ODOUR

Stability Indicator/Materials to Avoid:YES ACIDS Stability Condition to Avoid:NONE STATED BY THE MANUFACTURER Hazardous Decomposition Products: FUMES AND/OR GASES PRODUCED FROM WELDING OR BURNING OPERATIONS.

Waste Disposal Methods:ANY EXCESS PRODUCT CAN BE RECYCLED FOR FURTHER USE, DISPOSED IN A PERMITTED HAZARDOUS WASTE LANDFILL, OR DISPOSED BY OTHER METHODS WHICH ARE IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

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