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## INCO ALLOYS INTERNATIONAL INC -- 60N MONEL FILLER -- 3439-00-088-8986

========= Product Identification ============

Product ID:60N MONEL FILLER

MSDS Date:01/01/1992

FSC:3439

NIIN:00-088-8986

MSDS Number: BPYBY === Responsible Party ===

Company Name: INCO ALLOYS INTERNATIONAL INC

Address:1401 BURRIS RD

City:NEWTON

State:NC

ZIP:28658-1754 Country:US

Info Phone Num:800-624-3411

Emergency Phone Num:304-526-5780

С

AGE:9Z762

=== Contractor Identification ===

Company Name: INCO ALLOYS INTERNATIONAL INC

Address:1401 BURRIS RD

Box:City:NEWTON

State:NC

ZIP:28658-1754

Country:US

Phone:800-624-3411

CAGE:9Z762

Company Name: INCO ALLOYS INTERNATIONAL, INC. DIV INTL NICKEL CO

Address:3200 RIVERSIDE DR

City:HUNTINGTON

State:WV ZIP:25705 Country:US

Phone:304-526-5100

CAGE:28553

====== Composition/Information on Ingredients ========

Ingred Name: COPPER (SARA III)

CAS:7440-50-8

RTECS #:GL5325000

Fraction

by Wt: 27%

Other REC Limits:NONE RECOMMENDED OSHA PEL:0.1MG/M3 FUME/1 DUST ACGIH TLV:0.2MG/M3 FUME; 9293

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name: MANGANESE (SARA III)

CAS:7439-96-5

RTECS #:OO9275000 Fraction by Wt: 4%

Other REC Limits: NONE RECOMMENDED

OSHA PEL:(C) 5 MG/M3 DUST ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name: NICKEL (SARA III)

CAS:7440-02-0

RTECS #:QR5950000 Fraction by Wt: 65%

Other REC Limits: NONE RECOMMENDED

OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3; 9293

Ingred Name: MOLYBDE

NUM

CAS:7439-98-7

RTECS #:QA4680000 Fraction by Wt: 1%

Other REC Limits: NONE RECOMMENDED

OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3; 9293

Ingred Name: SILICONE

CAS:63148-52-7 Fraction by Wt: 1%

Other REC Limits: NONE RECOMMENDED

Ingred Name:TITANIUM, METAL

CAS:7440-32-6 RTECS #:XR1700000 Fraction by Wt: 2%

Other REC Limits: NONE RECOMMENDED

=========== Hazards Identification ==============

Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO

Reports of Carcinogenicity:NTP:Y

ES IARC:YES OSHA:NO Health Hazards Acute and Chronic:ACUTE: INHALATION OF WELDING FUMES MAY CAUSE NERVOUS SYSTEM AND MUSCLE IRREGULARITIES, IRRITATION OF EYES NOSE, THROAT, AND RESPIRATORY SYSTEM, METAL FUME FEVER. CHRONIC: INHALATION OF FUMES MAY CAUS E CANCER, SIDEROSIS, AND AFFECT LUNG FUNCTION.
Explanation of Carcinogenicity: CONTAINS NICKEL WHICH IS LISTED BY BOTH IARC AND NTP.
Effects of Overexposure:INHALATION: NAUSEA, DIZZINESS, DRYNESS OF NOSE AND THROAT, CO
UGHING, WHEEZING AND SHORTNESS OF BREATH. EYES: REDNESS, TEARING, BLURRED VISION.
Medical Cond Aggravated by Exposure:NONE SPECIFIED BY MANUFACTURER.
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First Aid:INHALATION: REMOVE TO FRESH AIR. RESUSCITATE IF NEEDED. EYES: FLUSH WITH PLENTY OF WATER FOR 15 MINUTES. SEE DOCTOR. SKIN: WASH WITH SOAP AND WATER. INGESTION: DO NOT INDUCE VOMITING. SEE DOCTOR.
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Extinguishing Media:USE MEDIA APPROPRIATE FOR SURROUNDING FIRE. Fire Fighting Procedures:WEAR SELF-CONTAINED BREATHING APPARATUS AND FULL PROTECTIVE GEAR.
Unusual Fire/Explosion Hazard:NON-FLAMMABLE; BUT SPARKS AND WELDING ARC MAY IGNITE COMBUSTIBLES DURING USE.
========= Accidental Release Measures ===========
Spill Release Procedures:PICK UP RODS. SWEEP UP OR MOP. PLACE RESIDUE IN A CONTAINER FOR DISPOSAL. Neutralizing Agent:NONE SPECIFIED BY MANUFACTU RER.

=========== Handling and Storage ================

Handling and Storage Precautions: REMOVE ANY COMBUSTIBLES FROM WORK AREA: SPARKS OR WELDING ARC COULD IGNITE NEARBY COMBUSTIBLES. Other Precautions: NONE SPECIFIED BY MANUFACTURER.

====== Exposure Controls/Personal Protection ========

Respiratory Protection: USE NIOSH/MSHA APPROVED RESPIRATOR FOR WELDING FUMES OR SUPPLIED AIR RESPIRATOR IN CONFINED SPACES OR WHERE FUME CONCENTRATION EXCEEDS REGULA

TORY LIMITS.

Ventilation: USE MECHANICAL OR LOCAL EXHAUST OR BOTH TO MAINTAIN LEVELS

OF FUMES BELOW REGULATORY LIMITS.

Protective Gloves: WELDERS WORK GLOVES

Eye Protection: WELDERS HELMET WITH CORRECT LENSES

Other Protective Equipment: CLOTHING TO PROTECT ENTIRE BODY FROM SPARKS.

Work Hygienic Practices: WASH HANDS AFTER USE AND BEFORE EATING,

DRINKING, OR SMOKING. LAUNDER CONTAMINATED CLOTHING BEFORE REUSE.

Supplemental Safety and Health

=======================================	Physical/Chemical Properties	==
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HCC:N1

Melt/Freeze Pt:M.P/F.P Text:>2552F,>140

Spec Gravity:8-9 GM/CC

Solubility in Water: NEGLIGIBLE

Appearance and Odor:METALLIC SILVER COLORED WIRE

======== Stability and Reactivity Data ==========

Stability Indicator/Materials to Avoid:YES
NONE SPECIFIED BY MANUFACTURER.
Stability Condition to Avoid:NONE SPECIFIED BY MANUFACTURER.
Hazardous Decomposition Products:METAL FUMES

======= Disposal Considerations ===========

Waste Dispo

sal Methods:DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

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