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Product ID:METCO 58NS, SP 9837

MSDS Date:08/05/1994

FSC:3439

NIIN:01-380-7146

MSDS Number: BXPWL === Responsible Party ===

Company Name: METCO INC, SUB OF THE PERKIN-ELMER CORP

Address:1101 PROSPECT AVENUE

Box:1006

City:WESTBURY

State:NY

ZIP:11590-0201 Country:US

Info Phone Num:516-

334-1300

Emergency Phone Num:800-424-9300(CHEMTREC)

CAGE:39918

=== Contractor Identification ===

Company Name: METCO INC, SUB OF THE PERKIN-ELMER CORP

Address:1101 PROSPECT AVENUE

Box:City:WESTBURY

State:NY

ZIP:11590-2724 Country:US

Phone:516-334-1300

CAGE:39918

======= Composition/Information on Ingredients ========

Ingred Name: COPPER (SARA 313) (CERCLA)

CAS:7440-50-8

RTECS #:GL5325000 Fraction by Wt: 59%

Other REC Limits:NONE RECOMMENDED

OSHA PEL:0.1MG/M3 FUME/1 DUST

ACGIH TLV:0.

2 MG/M3 FUME; 9495 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:NICKEL (SARA 313) (CERCLA)

CAS:7440-02-0

RTECS #:QR5950000 Fraction by Wt: 36%

Other REC Limits: NONE RECOMMENDED

OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3; 9495

Ingred Name: INDIUM

CAS:7440-74-6

RTECS #:NL1050000 Fraction by Wt: 5%

Other REC Limits: NONE RECOMMENDED

OSHA PEL:0.1 MG/M3

ACGIH TLV:0.1 MG/M3; 9495

========= Hazards Identification =============

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO

Reports of Carcinogenicity:NTP:YES | IARC:YES | OSHA:NO

Health Hazards Acute and Chronic:COPPER:INHAL/SKIN/EYE HAZ.IRRIT UPPER RESP TRACT & NASAL MUC MEMB.DISCOLORATION OF HAIR & SKIN.IRRIT EYE. NICKEL:INHAL/SKIN HAZ.INHAL MAY CAUSE CANCER OF LUNG & NASAL SINUSES,DERM. INDIUM:NO REPORTED HUMAN ILLNESS FRM INDUSTRIAL EXPOSURES.

Explanation of Carcinogenicity:PER MSDS:NICKEL IS FOUND TO BE POTENTIAL CARCINOGEN IN IARC & LISTED IN NTP.

Effects of Overexposure: UPPER RESP T

RACT & NASAL MUCOUS MEMBRANES

IRRIT. DISCOLORATION OF HAIR & SKIN. EYE IRRIT. CANCERS OF LUNG & NASAL SINUSES. DERMATITIS.

Medical Cond Aggravated by Exposure:CONSULT A PHYSICIAN. TARGET ORGANS:COPPER:RESP TRACT, SKIN, EYE; NICKEL:RESP TRACT, SKIN; INDIUM:NONE.

First Aid:EYE:FLUSH W/WATER FOR @LEAST 15-20MINS OPENING EYELIDS. IRRIT PERSISTS CONSULT PHYSICIAN. SKIN:WASH W/SOAP/WATER. INHAL:EXPO TO FRESH

INGEST:CON SULT PHYSICIAN.
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Flash Point:NONE Extinguishing Media:USE CLASS D FIRE EXTINGUISHER. Fire Fighting Procedures:TREAT AS METALLIC FIRE. USE NIOSH/MSAH APPROVED SELF-CONTAINED BREATHING APPARATUS & FULL PROTECTIVE CLOTHING IF INVOLVED IN FIRE. Unusual Fire/Explosion Hazard:FINE METAL DUSTS FLAMM AND MAY EXPLO WHEN EXPO TO HEAT/FLAME/STRONG OXIDIZER S.
========== Accidental Release Measures =============
Spill Release Procedures:VACUUM LOOSE POWDER ONLY W/VACUUMS EQUIPPED W/HEPA FILTRATION. VACUUMS APPROPRIATE FOR USE W/METALLIC DUSTS SHOULD BE UTILIZED. WIPE AREA CLEAN. DO NOT USE WATER FOR CLEAN UP OPERATIONS. DO NOT SWEEP. AVOID GENERATING AIRBORNE DUST. Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.
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Handling and Storage Precautions:ST ORE AWAY FRM INCOMPATIBLES.STORE CNTNRS IN WELL-VENTILATED CLEAN COOL DRY AREA.STORE IN MANNER TO MIN PUNCTURES & BREAKAGE OF CNTNRS. Other Precautions:AVOID INGEST/INHAL/EXCESSIVE SKIN CONTACT. AVOID CONTACT OF POWDER W/WATER & OXIDIZERS. GOGG:LENS SHADES:COMBUST SPRAY SHADE #5,PLASMA SPRAY UP TO 40KW SHADE #9,40-60KW SHADE #10,>60KW SHADE #11.
====== Exposure Controls/Personal Protection ========
Respiratory Protection: A RESPIRATOR APPROVED BY NIOSH W/FILTER
CARTRIDGES APPROVED FUR DUST/FUMES/MISTS SHOULD BE WORN @ALL TIMES DURING THERMAL SPRAY PROCESS TO PROTECT OPERATOR FRM EXPO TO DUST/FUMES.RESP MAY ALSO BE WORN WHEN PROD HNDLG GENERATES DUST. Ventilation:PRODUCT SHOULD BE USED WITH APPROPRIATE LOCAL EXHAUST VENTILATION PROVIDED. Protective Gloves:ALUMINIZED-PLASMA SPRAY;RUBB-OTHER. Eye Protection:GOGGLES. (SEE OTHER PRECAUTIONS) Other Protective Equipment:EAR PROT FOR EXCESS NOISE LEVEL.ALUMINIZED APRON FOR PLASMA SPRAY.OT

AIR. CONSULT PHYSICIAN IF IRRIT/RESP DISTRESS PERSISTS.

HER APPRO PROT CLOTH AS

NECESSARY.EYEWASH.WASH FACIL

Work Hygienic Practices:WASH WELL AFTER HANDLING.

Supplemental Safety and Health

======== Physical/Chemical Properties ============

HCC:N1

Melt/Freeze Pt:M.P/F.P Text:2000F,1093C

Spec Gravity:3.7

Solubility in Water: NEGATIVE

Appearance and Odor:POWDER, NO ODOR.

======== Stability and Reactivity Data ==========

Stability Indicator/Materials to Avoid:YES OXIDIZERS, ACIDS, SULFUR, NI(NO3)2, COMBUSTIBLES

Stability Condition to Avoid:AVOID CONTACT OF POWDER WITH WATER & OXIDIZERS.

Hazardous Decomposition Products:OZONE & NITRIC OXIDE ARE FORM BY PLASMA FLAME(SIMILAR TO WELDING FUMES).THIS ACTION IS INDEPENDENT OF METAL POWDER.

====== Disposal Considerations ==========

Waste Disposal Methods:EMPTY PROD CNTNRS,PROD WASTE & CLEANING MEDIA SHOULD BE STORED & DISPOSED OF ACCORDING TO APPROPRIATE LOC/STATE/FED REGULATORY GUIDELINES. CONTAINS CO/NI:SUB TO

REPORTING RQMTS OF SARA SEC313;NI:LIST ED IN HAZ AIR POLLUTANTS EPA CLEAN AIR ACT.

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