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3M GENERAL OFFICES -- SEALING COMPOUND -- 8030-00-936-9940

============ Product Identification ==============

Product ID:SEALING COMPOUND

MSDS Date:04/17/2000

FSC:8030

NIIN:00-936-9940

Status Code:A

MSDS Number: CKYTH === Responsible Party ===

Company Name: 3M GENERAL OFFICES Address: 3M CENTER BLDG 224-5S-04

City:ST PAUL State:MN

ZIP:55144-1000

Country:US

Info Phone Num:1-800-364-3577; 651-737-6501

Emergency Phon e Num:(800)424-9300

Preparer's Name: ERNEST CARTER Chemtrec Ind/Phone: (800)424-9300

CAGE:76381

=== Contractor Identification ===

Company Name: MINNESOTA MINING AND MFG CO, DBA 3M

Address:3M CENTER BLDG 224-5S-04

Box:City:SAINT PAUL

State:MN

ZIP:55144-1000

Country:US

Phone:866-556 5712 / 612-733-1110

CAGE:76381

======= Composition/Information on Ingredients ========

Ingred Name: MODIFIED ACRYLIC RESIN > Wt: 40.

Ingred Name:XYLENE

CAS:1330-20-7

RTECS #:ZE2100000

> Wt:40. ACGIH T LV:434 MG/M3;100 PPM ACGIH STEL:651 MG/M3:150 PPM EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS Ingred Name: ETHYLBENZENE CAS:100-41-4 RTECS #:DA0700000 <: Wt:7. OSHA PEL:435 MG/M3;100 PPM ACGIH TLV:434 MG/M3;100 PPM ACGIH STEL:543 MG/M3:125 PPM EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS ============= Hazards Identification ======================== Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Health Hazards Acute and Chronic:EYE CONTACT: MODERATE EYE IRRITATION: SIGNS/SYMPT OMS CAN INCLUDE REDNESS, SWELLING, PAIN, TEARING, AND HAZY VISION. SKIN CONTACT: MODERATE SKIN IRRITATION. INHALATION: CENTRAL NERVOUS SYSTEM DEPRESSI ON: IRRITATION (UPPER RESPIRATORY): INGESTION: MAY CAUSE INHALATION OF GASTROINTESTINAL TISSUES. Medical Cond Aggravated by Exposure: First Aid:EYE CONTACT: IMMEDIATELY FLUSH EYES WITH LARGE AMOUNTS OF WATER. SKIN CONTACT: FLUSH SKIN WITH LARGE AMOUNTS OF WA

TER.

INHALATION: REMOVE PERSON TO FRESH AIR.

============= Fire Fighting Measures ========================

Lower Limits: 1.00% Upper Limits:7.00%

Extinguishing Media: CARBON DIOXIDE, DRY CHEMICAL, FOAM

Fire Fighting Procedures: WEAR FULL PROTECTIVE CLOTHING, INCLUDING HELMET, SELF-CONTAINED, POSITIVE PRESSURE OR PRESSURE DEMAND BREATHING APPARATUS, BUNKER COAT AND PANTS BANDS AROUND ARMS, WAIST AND LEGS, FACE MASK, PROTECTIVE COVERING FOR EXPOSED AREAS OF THE HEAD. WA

TER MAY NOT EFFECTIVELY EXTINGUISH FIRE, HOWEVER, IT SHOULD BE USED TO
Unusual Fire/Explosion Hazard: VAPORS MAY TRAVEL LONG DISTANCES ALONG THE GROUND OR FLOOR TO AN IGNITION SOURCE AND FLASH BACK.
========= Accidental Release Measures ==========
Spill Release Procedures:COVER WITH ABSORBENT MATERIAL. COVER SPILL AREA WITH LIGHT WATER BRAND OR OTHER AFFF FOAM.
=========== Handling and Storage =============
Handling and Storage Precautions:S TORE AWAY FROM HEAT. KEEP CONTAINER DRY. KEEP CONTAINER CLOSED WHEN NOT IN USE. KEEP CONTAINER IN WELL-VENTILATED AREA.
====== Exposure Controls/Personal Protection ========
Respiratory Protection:AVOID PROLONGED BREATHING OF VAPORS. Ventilation:USE WITH APPROPRIATE LOCAL EXHAUST VENTILATION. Protective Gloves:WEAR APPROPRIATE GLOVES WHEN HANDLING THIS MATERIAL. Eye Protection:WEAR UNVENTED GOGGLES DURING OPERATIONS IN WHICH EXPOSURE IS LIKELY. Supplemental Safety and Health
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Boiling Pt:=140.C, 284.F Vapor Pres:6.6000 MMHG Vapor Density:>1.00 AIR= Spec Gravity:0.970 WATER=1 ASTM

Viscosity:300-500 CENTIPOISE Evaporation Rate & Description Reference: